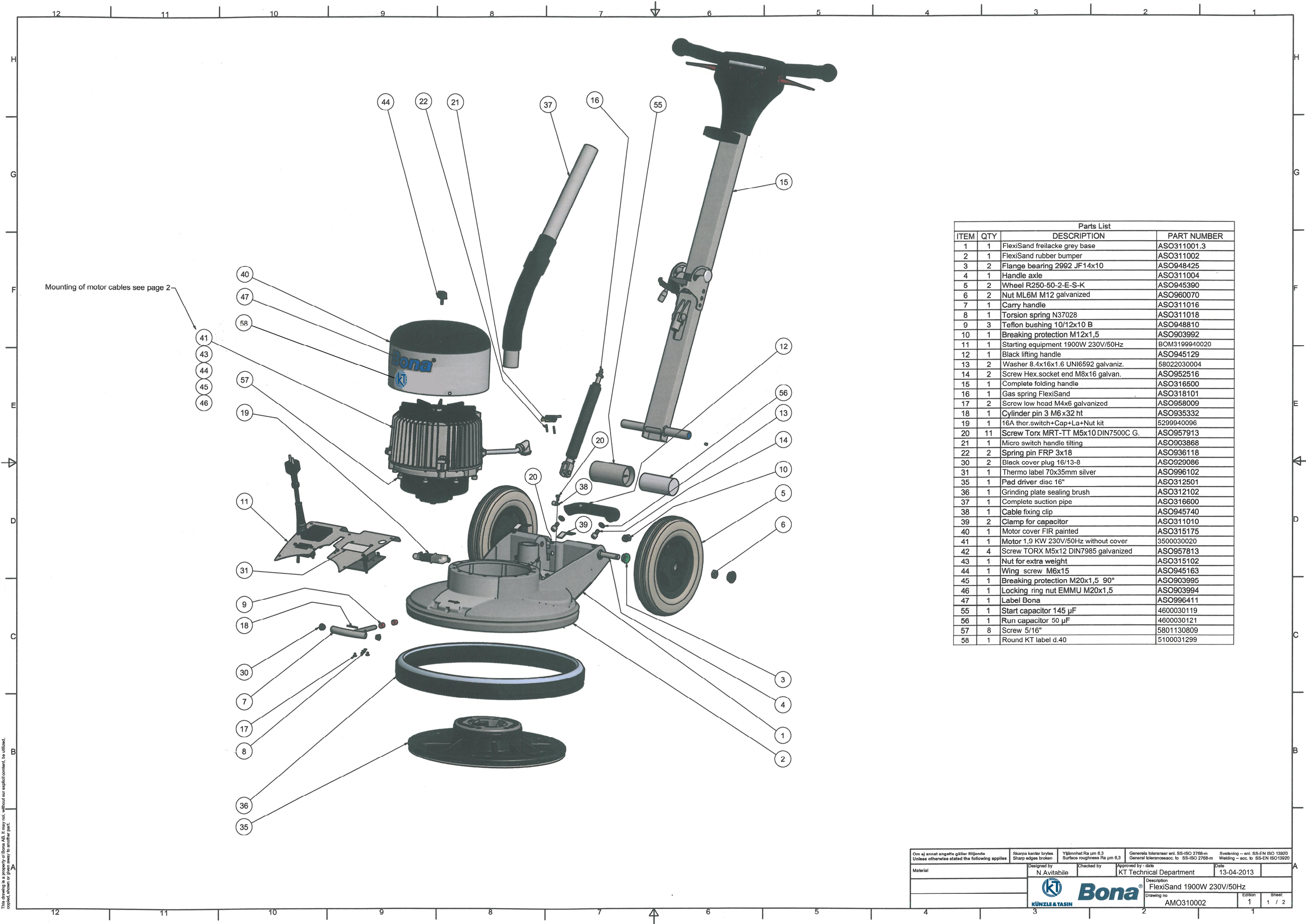




Parts List			
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	FlexiSand freilacke grey base	ASO311001.3
2	1	FlexiSand rubber bumper	ASO311002
3	2	Flange bearing 2992 JF14x10	ASO948425
4	1	Handle axle	ASO311004
5	2	Wheel R250-50-2-E-S-K	ASO945390
6	2	Nut ML6M M12 galvanized	ASO960070
7	1	Carry handle	ASO311016
8	1	Torsion spring N37028	ASO311018
9	3	Teflon bushing 10/12x10 B	ASO948810
10	1	Breaking protection M12x1,5	ASO903992
11	1	Starting equipment 1900W 230V/50Hz	BOM3199940020
12	1	Black lifting handle	ASO945129
13	2	Washer 8.4x16x1.6 UNI6592 galvaniz.	58022030004
14	2	Screw Hex.socket end M8x16 galvan.	ASO952516
15	1	Complete folding handle	ASO316500
16	1	Gas spring FlexiSand	ASO318101
17	2	Screw low head M4x6 galvanized	ASO958009
18	1	Cylinder pin 3 M6x32 ht	ASO935332
19	1	16A thor.switch+Cap+La+Nut kit	5299940096
20	11	Screw Torx MRT-TT M5x10 DIN7500C G.	ASO957913
21	1	Micro switch handle tilting	ASO903868
22	2	Spring pin FRP 3x18	ASO936118
30	2	Black cover plug 16/13-8	ASO929086
31	1	Thermo label 70x35mm silver	ASO996102
35	1	Pad driver disc 16"	ASO312501
36	1	Grinding plate sealing brush	ASO312102
37	1	Complete suction pipe	ASO316600
38	1	Cable fixing clip	ASO945740
39	2	Clamp for capacitor	ASO311010
40	1	Motor cover FIR painted	ASO315175
41	1	Motor 1,9 KW 230V/50Hz without cover	3500030020
42	4	Screw TORX M5x12 DIN7985 galvanized	ASO957813
43	1	Nut for extra weight	ASO315102
44	1	Wing screw M6x15	ASO945163
45	1	Breaking protection M20x1,5 90°	ASO903995
46	1	Locking ring nut EMMU M20x1,5	ASO903994
47	1	Label Bona	ASO996411
55	1	Start capacitor 145 µF	4600030119
56	1	Run capacitor 50 µF	4600030121
57	8	Screw 5/16"	5801130809
58	1	Round KT label d.40	5100031299

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Om ej annat angetts gäller följande Unless otherwise stated the following applies		Skarpa kanter brytes Sharp edges broken	Ytjämnhet Ra µm 6.3 Surface roughness Ra µm 6.3	Generella toleranser enl. SS-ISO 2768-m General tolerances acc. to SS-ISO 2768-m	Svetsning -- enl. SS-EN ISO 13020 Welding -- acc. to SS-EN ISO 13020
Material		Designed by N. Avitabile	Checked by	Approved by - date KT Technical Department	Date 13-04-2013
				Description FlexiSand 1900W 230V/50Hz	
		Drawing no AMO310002		Edition 1 / 2	



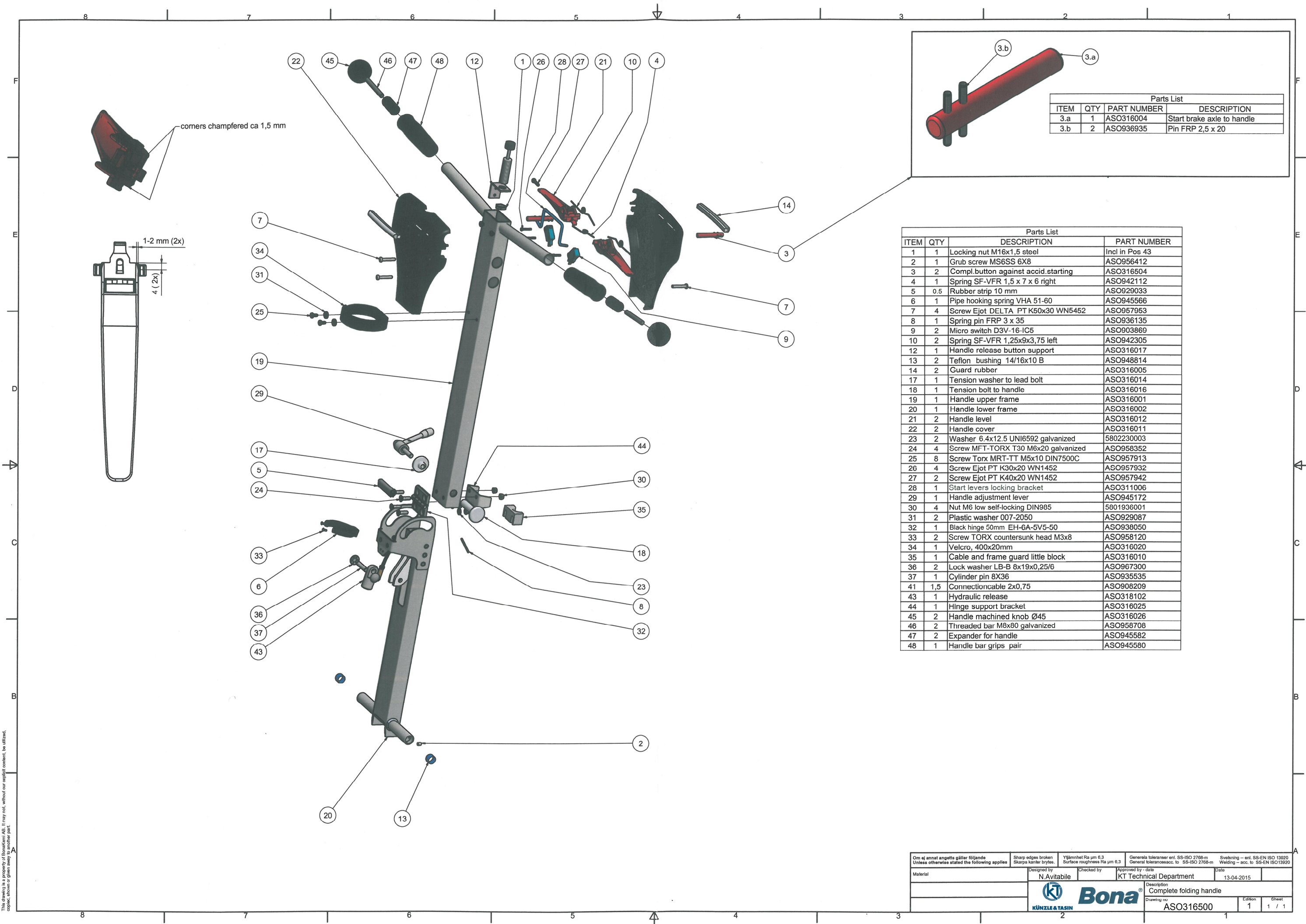
ASO315860
MOTOR 1900W 230V/50Hz COMPLETE + MOTORCOVER

Length of all cables = 430 mm

Cables jacket length 145 mm

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Om ej annat angivits gäller följande Unless otherwise stated the following applies		Skarpa kanter brytes Sharp edges broken	Ytjämnhet Ra µm 6.3 Surface roughness Ra µm 6.3	Generella toleranser enl. SS-ISO 2768-m General tolerances acc. to SS-ISO 2768-m	Svetsning - enl. SS-EN ISO 13920 Welding - acc. to SS-EN ISO 13920
Material	Designed by N. Avitabile	Checked by	Approved by - date KT Technical Department	Date 13-04-2015	
		Description FlexiSand 1900W 230V/50Hz		Drawing no AMO310002	Sheet 1 2 / 2
		KUNZLE & TASIN		Bona®	



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
3.a	1	ASO316004	Start brake axle to handle
3.b	2	ASO936935	Pin FRP 2,5 x 20

Parts List			
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Locking nut M16x1,5 steel	Incl in Pos 43
2	1	Grub screw MS6SS 6X8	ASO956412
3	2	Compl.button against accid.starting	ASO316504
4	1	Spring SF-VFR 1,5 x 7 x 6 right	ASO942112
5	0.5	Rubber strip 10 mm	ASO929033
6	1	Pipe hooking spring VHA 51-60	ASO945566
7	4	Screw Ejot DELTA PT K50x30 WN5452	ASO957953
8	1	Spring pin FRP 3 x 35	ASO936135
9	2	Micro switch D3V-16-1C5	ASO903869
10	2	Spring SF-VFR 1,25x9x3,75 left	ASO942305
12	1	Handle release button support	ASO316017
13	2	Teflon bushing 14/16x10 B	ASO948814
14	2	Guard rubber	ASO316005
17	1	Tension washer to lead bolt	ASO316014
18	1	Tension bolt to handle	ASO316016
19	1	Handle upper frame	ASO316001
20	1	Handle lower frame	ASO316002
21	2	Handle level	ASO316012
22	2	Handle cover	ASO316011
23	2	Washer 6.4x12.5 UNI6592 galvanized	5802230003
24	4	Screw MFT-TORX T30 M6x20 galvanized	ASO958352
25	8	Screw Torx MRT-TT M5x10 DIN7500C	ASO957913
26	4	Screw Ejot PT K30x20 WN1452	ASO957932
27	2	Screw Ejot PT K40x20 WN1452	ASO957942
28	1	Start levers locking bracket	ASO311006
29	1	Handle adjustment lever	ASO945172
30	4	Nut M6 low self-locking DIN985	5801936001
31	2	Plastic washer 007-2050	ASO929087
32	1	Black hinge 50mm EH-6A-5V5-50	ASO938050
33	2	Screw TORX countersunk head M3x8	ASO958120
34	1	Velcro, 400x20mm	ASO316020
35	1	Cable and frame guard little block	ASO316010
36	2	Lock washer LB-B 8x19x0,25/6	ASO967300
37	1	Cylinder pin 8X36	ASO935535
41	1,5	Connectioncable 2x0,75	ASO908209
43	1	Hydraulic release	ASO318102
44	1	Hinge support bracket	ASO316025
45	2	Handle machined knob Ø45	ASO316026
46	2	Threaded bar M8x80 galvanized	ASO958708
47	2	Expander for handle	ASO945582
48	1	Handle bar grips pair	ASO945580

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Om ej annat angetts gäller följande
Unless otherwise stated the following applies

Sharp edges broken
Skarpa kanter brytes

Ytjämnhet Ra µm 6.3
Surface roughness Ra µm 6.3

Generella toleranser enl. SS-ISO 2768-m
General tolerances acc. to SS-ISO 2768-m

Svetsning -- enl. SS-EN ISO 13620
Welding -- acc. to SS-EN ISO 13620

Designed by
N.Avitalabile

Checked by
KT Technical Department

Date
13-04-2015



Bona

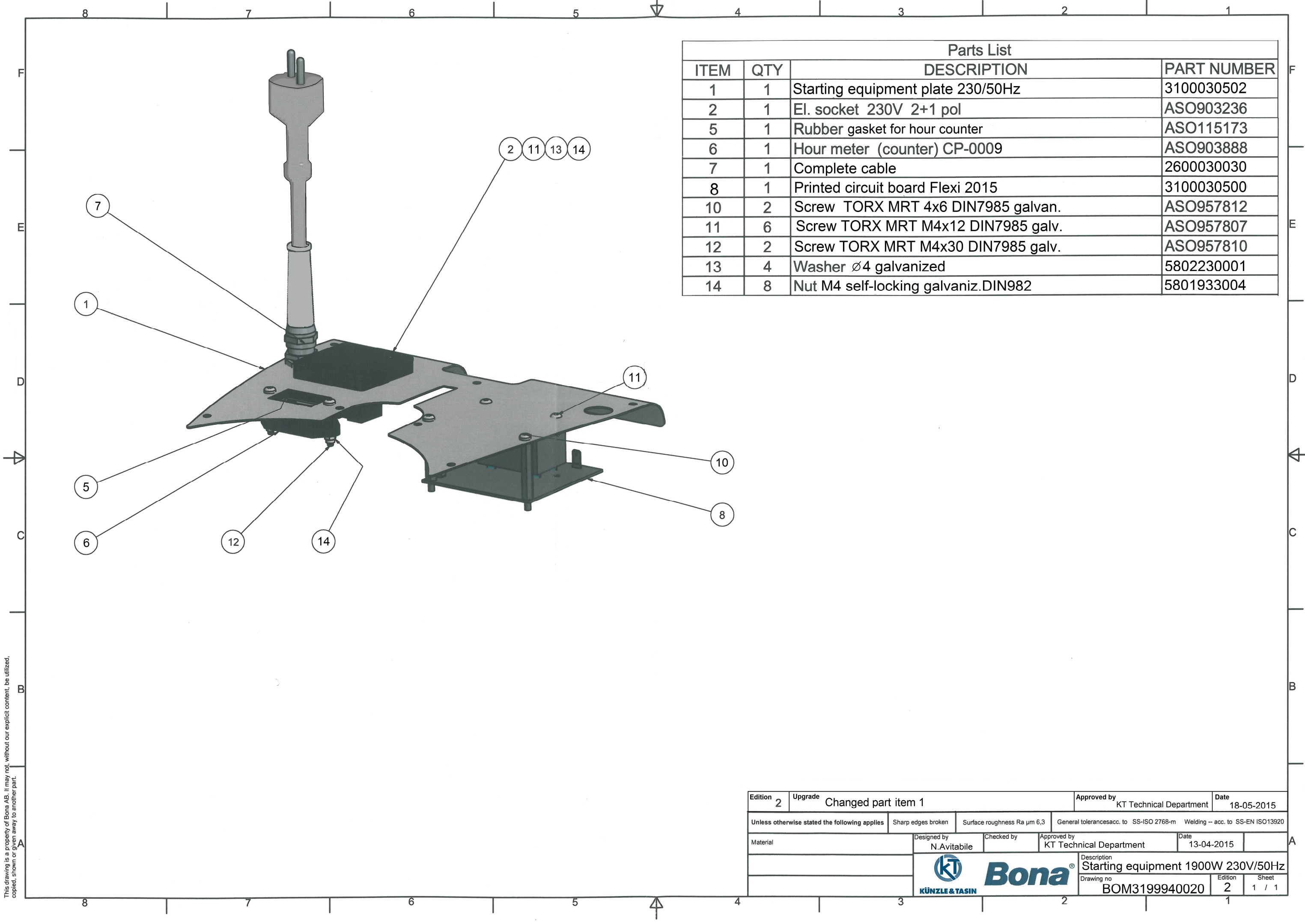
Complete folding handle

Material

Drawing no
ASO316500

Edition
1

Sheet
1 / 1



Parts List			
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Starting equipment plate 230/50Hz	3100030502
2	1	El. socket 230V 2+1 pol	ASO903236
5	1	Rubber gasket for hour counter	ASO115173
6	1	Hour meter (counter) CP-0009	ASO903888
7	1	Complete cable	2600030030
8	1	Printed circuit board Flexi 2015	3100030500
10	2	Screw TORX MRT 4x6 DIN7985 galvan.	ASO957812
11	6	Screw TORX MRT M4x12 DIN7985 galv.	ASO957807
12	2	Screw TORX MRT M4x30 DIN7985 galv.	ASO957810
13	4	Washer Ø4 galvanized	5802230001
14	8	Nut M4 self-locking galvaniz.DIN982	5801933004

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Edition	2	Upgrade	Changed part item 1			Approved by			KT Technical Department			Date		18-05-2015	
Unless otherwise stated the following applies			Sharp edges broken		Surface roughness Ra µm 6,3		General tolerancesacc. to SS-ISO 2768-m Welding – acc. to SS-EN ISO13920								
Material			Designed by		Checked by	Approved by			KT Technical Department			Date		13-04-2015	
			 KÜNZLE & TASIN					Description							
								Starting equipment 1900W 230V/50Hz							
									Drawing no			Edition		Sheet	
									BOM3199940020			2		1 / 1	