

Bona Craft Oil 2K®

UNIQUE BLEND OF DIFFERENT VEGETABLE OILS

2K penetrating oil with fast dry and high durability



A two-component (2K) natural penetrating oil with short dry times and excellent wear-resistance.

Bona Craft Oil 2K® is made from modified vegetable oils and catalyzed with a hardener for quicker drying and greater durability. It can be used on its own as a fast-drying, high-performance oil, or can be over-coated with any finish from the Bona Traffic® HD family, to add gloss and minimize future maintenance. The 2K oil works perfectly with a wide variety of wood species, including cherry, walnut, smoked oak, and steamed beech.

- Protection in one coat
- Long open time and pot life
- Good resistance against chemicals
- Available in 8 base colors that are blendable for an unlimited unique palette

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TECHNICAL DATA

Ingredients:	Pigments, oil-modified polyurethane resin, vegetable oil, petroleum distillates, and driers
Solid Content:	96-98% (depending on color)
Color:	Neutral, Frost, Ash, Clay, Charcoal, Air, Pebble, and Sand
Pot life:	THE OIL/HARDENER MIXTURE MUST BE USED WITHIN 6-8 HOURS AFTER IT IS MIXED.
Shelf life:	Two year shelf life in unopened container
Storage/Transport:	Bona Craft Oil 2K should be stored in a climatecontrolled environment. KEEP FROM FREEZING. Do not store above 100° F.
Application Tools:	Red buffing pad, Bona Steel Trowel, squeegee, Bona Cut-In Pad, 2" paint brush and a Bona Cotton Cloth.
Coverage:	600-800 sq./ft. per container
Drying time:	8 hours Neutral/12 hours colors Light use - 24 hours
Curing time:	70% after 24 hours 100% after 5 days
Clean-up:	Clean applicator tools and equipment with mineral spirits.
Disposal:	Dispose of any remaining product in accordance with local, state and federal regulations.

RESPONSE

Warning! Harmful if inhaled. May cause allergic skin reaction. May cause respiratory irritation. Wear protective gloves: nitrile rubber recommended. Avoid breathing vapor. BEFORE USING, READ ALL LABELS AND SAFETY DATA SHEETS. KEEP OUT OF REACH OF CHILDREN. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash

occurs: Get medical attention.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. FOR TECHNICAL ADVICE: Call Bona US at 800-872-5515

RECOMMENDED USE

Commercial and residential use including shopping malls, restaurants, offices, retail stores, hospitals, schools, and

nursing homes.



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COMPATIBILITY

Product results may vary widely depending on the wood species, especially on oily and resinous Exotics.

ALWAYS PREPARE A SAMPLE OR TEST AREA TO

DETERMINE COMPATIBILITY, APPEARANCE AND DESIRED RESULTS.

BONA PRODUCT SYSTEM

THE APPLICATION RATE OF BONA CRAFT OIL 2K WILL VARY DEPENDING ON WOOD SPECIES AND SANDING SEQUENCE. ON AVERAGE, ONE 1.25L CONTAINER, WILL PROTECT/COVER 600–800 SQUARE FEET OF WOOD FLOORING.

1. Apply a thin coat of the mixed Bona Craft Oil 2K to the floor using a 175 rpm buffer and a red buffing pad working back and forth with the grain of the wood when possible. For areas the buffer cannot reach, use a trowel or a cut-in pad to

apply. 2. Allow the oil to penetrate the wood surface for 15-30 minutes. 3. Remove excess oil using a buffer and a clean, Bona Cotton Cloth wrapped around a 1" white, red or green buffing pad. Change cloth as needed. Allow oil to dry thoroughly before use (8 hours for Neutral/12 hours for colors under ideal conditions of 65°-80°F and 40%-60% relative humidity). High humidity and or low temperature conditions will extend dry time, while increased ventilation and airflow will reduce dry time.

PREPARATION

1. Sand and prepare floor using accepted industry association methods. 2. Make your final cut with 80 to 120-grit paper, then Bona® MultiDisc with 120 to 150grit paper.

3. Use a Bona Tampico Brush on a buffer and vacuum thoroughly. 4. Tack with a dry Bona® Microfiber Cleaning Pad or cloth. 5. Apply Bona Craft Oil 2K.

MIXING INSTRUCTIONS

1. Using a hammer, drive a screwdriver through the top and bottom of the upper container (Part B) and allow the hardener to completely empty into the bottom container (Part A). 2. Remove the lid and mix the content thoroughly. To mix

smaller amounts of Bona Craft Oil 2K, use a 1:9 ratio. BONA CRAFT OIL 2K CANNOT BE REHARDENED.



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APPLICATION

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COVERAGE

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WILL PROTECT/COVER 600-800 SQUARE FEET OF WOOD FLOORING.

OVERCOATING

TOP COATING INSTRUCTIONS :

In situations where an additional layer of protection is desired, Bona Craft Oil 2K can be top coated with Bona Traffic HD® Family of finishes.

1. Apply Bona Craft Oil 2K per the directions (see APPLICATION OF BONA CRAFT OIL 2K). 2. Allow Bona Craft Oil 2K to dry for a minimum of 8 hours for Neutral and

12 hours for all other colors. 3. Vacuum and tack the floor with a dry Bona Microfiber Cleaning Pad. 4. Apply 1-2 coats of a Bona Traffic HD finish.

TOP COATING AFTER FULLY CURED:

1. Deep clean floor using A Bona PowerScrubber® and Bona Deep Clean Solution®. Allow for adequate time

MAINTENANCE

Allow 1-2 days before using any type of wet maintenance. Put walk-off mats at all entrance doorways to keep out excessive dirt and grit. Sweep or vacuum daily and clean as needed. Use felt pads under furniture legs and appliances.

PROFESSIONAL MAINTENANCE

Floors can be cleaned with the Bona Deep Clean System or Bona Craft Oil 2K Soap. Bona Craft Oil 2K Care or Bona Craft Oil 2K can then be applied to restore oil to areas showing signs of wear. Follow label directions.

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