

Bona Oil 35



Hardening oil for maintenance and base treatment of wooden floors. Made from plant based oils.



Bona Oil 35

TECHNICAL DATA

Product type / base:	Modified vegetable oil.
Solids content:	approx. 35%
Dilution:	Ready to use. Do not dilute.
Drying time:	- Between applications: 20-30 minutes* - Light use: 12-18 hours* - Full hardness: 1 week* *under normal climate conditions, 20°C/60% R.H.
Application tools:	Oil squeegee, application sleeve or oil cloths.
Application rate:	Untreated wood: 10-20 m ² /litre Maintenance coat: 50-100 m ² /litre
Fire risk:	Non-flammable, however risk of self-ignition exists. Used cloths, rags and similar should be immersed in water or placed in sealed metal containers. See Safety Data Sheet.
Safety:	Unclassified
Cleaning:	Clean tools with white spirit. Dried material can be removed with acetone.
Shelf life:	3 years from date of production in unopened original container.
Storage/Transport:	The temperature must not fall below +5°C or exceed +25°C during storage and transport.
Disposal:	Waste and emptied containers should be handled in accordance with local regulations.
Pack size:	2 x 5 litres (35 boxes per pallet) 6 x 1 litre (72 boxes per pallet)

Additional detailed information is noted in the appropriate Safety Data Sheet.

PREPARATION

Ensure floor is acclimatised to its end-use environment. The surface which is to be coated must be sanded back to bare wood, dry and free from sanding dust, oil, wax and other contamination. A Bona Sanding Disc or Screen of 120 grit should be used for the final sanding of the wood.

Allow product to reach room temperature and shake the container thoroughly before use. Optimal conditions are between 20-25°C and 30-60% relative air humidity. High temperatures and low humidity shorten drying time, low temperatures and high humidity lengthen the drying time. **Minimum temperature for use is 16°C.**



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APPLICATION

On untreated wood

Apply the oil with an oil squeegee or an oil application sleeve. Do not leave puddles of oil.

After 20-30 minutes, redistribute the oil to more absorbent areas. Add more oil as required.

Repeat step 1&2 until the surface is saturated. The number of treatments required depends on the type of wood, 2-3 treatments are usually adequate.

30 minutes after the final application, buff the floor in alternate directions using a buffing machine equipped with a green pad.

Remove any remaining surplus oil with cotton cloths.

Allow 12-18 hours drying without foot traffic (if the floor looks patchy, add a small amount of oil to a cotton cloth and machine buff the floor. After 1 hour, buff again with a clean cotton cloth).

Buff the floor with a Bona Woolpad or a red pad.

Allow the floor another 24 hours drying time before resuming use.

For previously oiled surfaces

Clean surface and remove loose dirt. On heavily soiled floors it is recommended to first clean the floor with Bona Deep Clean Solution (5% addition to water) and let dry.

Place a red pad on top of a cotton cloth and pour approx. 0.1 litre oil in the centre of the pad. Distribute the oil with cloth and pad attached underneath a buffing machine. Add oil frequently as required.

Move the machine in alternate directions and finish along the grain. Treat edges and corners by hand with an oily cloth.

Allow the floor to dry for at least one hour and buff it again with a Bona Woolpad or a red pad.

Allow the floor to dry for 12 hours without any foot traffic.

WARNING: BONA OIL 35 CONTAINS DRYING OILS. RISK OF SELF-IGNITION. USED CLOTHS, PAPER, RAGS AND SIMILAR SHOULD BE PLACED IN WATER OR SEALED METAL CONTAINERS



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MAINTENANCE

Clean the floor regularly using a dry mop and/or a vacuum cleaner. When needed, wipe off with a damp mop with Bona Oil Soap added to the cleaning water.

Note: Always clean using as dry a method as possible.
For maintenance and upkeep of the surface re-apply

Bona Oil 35. The frequency of this operation is determined by the level of wear and may range from every 3rd year in a domestic environment to several times a year in a commercial environment.

The information in this document and all other advice and recommendations that we provide to help and assist the applicator are based on previous experience and extensive testing but makes no claim to be complete. Because of the wide range of possible uses and conditions of application of our products, we do not relieve users from the need to carry out their own trials or to seek technical advice from Bona before use. Bona can only guarantee its products and not the construction as a whole. Observe recommendations from flooring manufacturer and the provisions of relevant standards.